Sizing conductors

Before determining the proper size of a conductor following the NEC requirements, you need to know:

* The conditions of use of that conductor: the ambient temperature, if it is on a rooftop, how many conductors will be in raceway, how many conductors in parallel.
* The temperature rating of the terminations/equipment, if known.
* The load nominal current and the type of load: continuous, noncontinuous or a mix of both.
* The insulation of the conductor to be used, hence its temperature rating.
* The type of metal to be used, copper or aluminum.

Let us define some variables that we will reference later. This will make it easier:

* factor1: is the product of the correction and adjustment factor of the conductor under its conditions of use and its temperature rating.
* lookup-current1: is the load current divided by factor1.
* size1: is the size of the conductor you get from table 310.15(B)(16), using lookup-current1, the temperature rating of the conductor, and the conductor metal.
* ampacity1: is the ampacity of the conductor of size1 per table 310.15(B)(16).
* corrected-amp1: ampacity1 \* factor1

The following variables apply when the temperature rating of the termination is known:

* factor2: is the product of the correction and adjustment factor of the conductor under its conditions of use and the temperature rating of the terminations/equipment.
* lookup-current2: is the load current divided by factor2.
* size2: is the size of the conductor you get from table 310.15(B)(16), using lookup-current2, the temperature rating of the terminations, and the conductor metal.
* ampacity2: is the ampacity of the conductor of size1 per table 310.15(B)(16) but using the temperature rating of the terminations/equipment.

Notice how ampacity2 is defined upon size1, not upon size2!

1. **If the temperature rating of the terminations/equipment is known, you proceed as follow:**

* If your factor1 = 1.0:
  + If the temperature rating of the termination/equipment is equal or greater to the temperature rating of your conductor’s insulation, use size1, otherwise, use size2.
    - Example:

Load current=130 amps

Equipment rated for 75°C

Conductor is copper, TW (rated for 60°C).

You get:

size1=# 2/0

ampacity1=145 Amps

At 145 amps, the conductor would reach a temperature of 60°C that will not harm the terminations/equipment which is rated for 75°C.

Notice that, if your conductor were THW (rated for 75°C) you could select # 1, which is rated for 130 amps. Also notice, if your conductor were a THHW (rated for 90°C) you would need to select the size based on 75°C (temperature rating of the terminations) obtaining again a # 1 conductor.

* But if your factor1 ≠ 1:
  + If corrected-amp1 <=ampacity2, size1 is the correct size for your conductor.
  + If not, size2 is your correct conductor size.
    - Example:

Ambient temperature=102°F

Circuit has only 2 current-carrying conductors.

Conductor is aluminum, TW.

Load current=210 amps.

The terminations rated for 75°C.

You get:

factor1=0.82

lookup-current1=210/0.82=256.1amps

size1=500 kcmil

ampacity1=260 (obtained from the 60°C column)

corrected-amp1=260\*0.82 = 213.2 amps.

(now, using the temperature rating of the terminations)

ampacity2=310

This is the ampacity of the 500 kcmil conductor from the 75°C column.

Since corrected-amp1 <= ampacity2 (213.2<=310), size1 is the correct size, that is (500 kcmil).

* + - Example 2:

Same as before except:

Conductor is THHW (90°C)

You get:

factor1=0.91

lookup-current1=210/0.91=230.8 amps

size1=300 kcmil

ampacity1=260 (obtained from the 90°C column)

corrected-amp1=260\*0.91 = 236.6 amps.

(now, using the temperature rating of the terminations)

ampacity2=230

This is the ampacity of the 300 kcmil conductor from the 75°C column.

Since corrected-amp1 > ampacity2 (236.6>230) you cannot use size1 (300 kcmil).

Why?

Because your termination will reach 75°C at 230 amps and will be even higher than 75°C for 236.6 amps when using 300 kcmil.

The proper size is obtained from:

factor2=0.88

lookup-current2=210/0.88=238.6

size2=350 kcmil.

The correct size is 350 kcmil.

Why?

The 350 kcmil reaches 75°C at 220 amps. Since the load current is 210 amps, the temperature will not reach 75°C and the terminations are safe. Notice, you select 350 kcmil which is rated for 90°C, but at 210 amps and under the conditions of use it would never pass over the 75°C barrier imposed by the terminations.

1. **Now, if the temperature rating of the terminations/equipment is not known, you proceed as follow:**

* If load current<=100 amps:
  + t-rating=60°C
* else: (load current>100 amps)
  + if the conductor is rated for 60°C:
    - t-rating=60°C
  + else:
    - t-rating=75°C
* factor=the product of the correction and adjustment factors, obtained for t-rating.
* lookup-current=load current/factor
* size=size of the conductor obtained from table 310.15(B)(16), using lookup-current and the column corresponding to the t-rating.

Notice that the temperature rating of the conductor is ignore if the load current is <=100 amps. For higher than 100 amps, if the conductor is rated for 60°C, you still need to choose it from the 60°C column, but if the conductor is rated for 75°C or 90°C you will always choose it from the 75°C column.

The described algorithm works well when the load type is NONCONTINUOUS. If the load is CONTINUOUS or MIXED, the rule 210.19(A)(1) must apply. Notice rules 215.2(A)(1) (for feeder) and 230.42(A) (for service) are like 210.19(A)(1). Also notice, the exception paragraph for each rule, dictates that if the circuit breaker being used is 100% rated, the rule is not mandatory.

The final refactored algorithm is:

Declare factor1

if ocdp.is100PercentRated

factor1 = conduitable.getFactor

else

factor1 = Math.in(1 / load.getMCAMultiplier, conduitable.getFactor)

if factor1 ==0

temperature rating of conductor not suitable for conditions od use

return null

Load\_current\_per\_set = load\_current/numberOfSets

lookup\_current1 = Load\_current\_per\_set /factor1

size1 = getSize(conduitable.metal, conduitable.tempRating, lookup\_current1)

if Size\_cannot\_handle\_this\_current(size1)

return null

if terminationTempRating != null

if terminationTempRating >= conduitable.tempRating

if Size\_cannot\_parallel(size1)

return null

return size1

//conductor temperature rating is higher than equipment temperature rating

ampacity1 = getAmpacity(size1, conduitable.metal, conduitable.tempRating)

corrected\_amp1 = ampacity1 \* factor1

ampacity2 = getAmpacity(size1, conduitable.metal, terminationTempRating)

if corrected\_amp1 <= ampacity2

if Size\_cannot\_parallel(size1)

return null

return size1

factor2 = conduitable.getFactor(terminationTempRating) //external factor

lookup\_current2 = Load\_current\_per\_set/factor2

size2 = getSize(conduitable.metal, terminationTempRating, lookup\_current2)

if Size\_cannot\_handle\_this\_current(size2)

return null

if Size\_cannot\_parallel(size2)

return null

return size2

//the termination temperature rating is unknown

if Load\_current\_per\_set <= 100

t\_rating = 60

else

if conduitable.tempRating >=75

t\_rating = 75

else

t\_rating = 60

factor1 = conduitable.getFactor(t\_rating) //external factor

lookup\_current1 = Load\_current\_per\_set / factor1

size1 = getSize(conduitable.metal, t\_rating, lookup\_current1)

if Size\_cannot\_handle\_this\_current(size1)

return null

if Size\_cannot\_parallel(size1)

return null

return size1.

Code in Java:

*private* Size getSizePerAmpacity2(){ *//96 lines of code  
 Function*<Size, Boolean> checkError260 = (size) ->{  
 *if*(size == *null*) {  
 resultMessages.add(*ERROR260*);  
 *return true*;  
 }  
 *return false*;  
 };  
 *Function*<Size, Boolean> checkError270 = (size) ->{  
 *if*(ConductorProperties.*compareSizes*(size, Size.AWG\_1$0) < 0 && numberOfSets > 1) {  
 resultMessages.add(*ERROR270*);  
 *return true*;  
 }  
 *return false*;  
 };  
 *//messages cleanup* resultMessages.remove(*WARNN220*);  
 resultMessages.remove(*ERROR260*);  
 resultMessages.remove(*ERROR270*);  
 resultMessages.remove(*ERROR290*);  
 resultMessages.remove(*WARNN230*);  
 *Conduitable* conduitable = usingCable? cable: phaseAConductor;  
 *double* factor1;

*if*(ocdp.is100PercentRated())  
 factor1 = conduitable.getCompoundFactor();  
 *else* factor1 = Math.*min*(1 / load.getMCAMultiplier(), conduitable.getCompoundFactor());

*if*(factor1 == 0) {*//temp. rating of conductor not suitable for conditions of use.* resultMessages.add(*ERROR290*);  
 *return null*;  
 }  
 *double* loadCurrentPerSet = load.getCurrent() / numberOfSets;  
 *double* lookup\_current1 = loadCurrentPerSet / factor1;  
 Size size1 = ConductorProperties.*getSizeByAmperes*(  
 lookup\_current1,  
 conduitable.getMetal(),  
 conduitable.getTemperatureRating()  
 );  
 *if*(checkError260.apply(size1))  
 *return null*;  
 *if*(terminationTempRating != *null*){ *//termination temperature rating is known  
 if*(terminationTempRating.getValue() >= conduitable.getTemperatureRating().getValue()) {  
 *if*(checkError270.apply(size1))  
 *return null*;  
 *return* size1;  
 }  
 *//conductor temperature rating is higher than equipment temperature rating  
 double* ampacity1 = ConductorProperties.*getAmgpacity*(  
 size1,  
 conduitable.getMetal(),  
 conduitable.getTemperatureRating()  
 );  
 *double* corrected\_amp1 = ampacity1 \* factor1;  
 *double* ampacity2 = ConductorProperties.*getAmpacity*(  
 size1,  
 conduitable.getMetal(),  
 terminationTempRating  
 );  
 *if*(corrected\_amp1 <= ampacity2){  
 *if*(checkError270.apply(size1))  
 *return null*;  
 *return* size1;  
 }  
  
 *double* factor2 = conduitable.getCompoundFactor(terminationTempRating);  
 *double* lookup\_current2 = loadCurrentPerSet / factor2;  
 Size size2 = ConductorProperties.*getSizeByAmperes*(  
 lookup\_current2,  
 conduitable.getMetal(),  
 terminationTempRating  
 );  
 *if*(checkError260.apply(size2))  
 *return null*;  
 *if*(checkError270.apply(size2))  
 *return null*;  
 *return* size2;  
 }  
 *else* {*//termination temperature rating is unknown  
 //todo implement: 110.14(C)(1)(4) motors design letter B, C or D...* TempRating t\_rating;  
 *if*(loadCurrentPerSet <= 100)  
 t\_rating = TempRating.T60;  
 *else* {  
 *if*(conduitable.getTemperatureRating().getValue() >= 75)  
 t\_rating = TempRating.T75;  
 *else* t\_rating = TempRating.T60;  
 }  
 factor1 = conduitable.getCompoundFactor(t\_rating);  
 lookup\_current1 = loadCurrentPerSet / factor1;  
 size1 = ConductorProperties.*getSizeByAmperes*(  
 lookup\_current1,  
 conduitable.getMetal(),  
 t\_rating  
 );  
 *if*(checkError260.apply(size1))  
 *return null*;  
 *if*(checkError270.apply(size1))  
 *return null*;  
 *return* size1;  
 }  
}